AMENDMENTS TO THE CLAIMS

1. (Currently Amended) A horizon control structure for a washing machine, the structure comprising:

a leg;

~~at least one leg stopper disposed at a lower side of the leg;~~ and

a stopper base ~~disposed at a lower side of the leg or the leg stopper~~; and

a plurality of leg stoppers positioned between the leg and the stopper base;

wherein an upper side of one of the plurality of leg stoppers is disposed at a lower side of the leg, and a lower side of one of the plurality of leg stoppers is disposed at an upper side of the base stopper or another of the plurality of leg stoppers.

2. (Currently Amended) The structure according to claim 1, wherein the leg ~~stopper~~stoppers ~~comprises~~comprise:

a stopper body having a predetermined diameter; and

a sleeve mount hollow provided inside of the leg stopper and having a predetermined diameter and depth.

3. (Currently Amended) ~~The structure according to claim 1~~, A horizon control structure for a washing machine, the structure comprising:

a leg;

at least one leg stopper disposed at a lower side of the leg; and

a stopper base disposed at a lower side of the leg or leg stopper,

wherein a plurality of ~~a~~ protrusion insertion ~~through hole~~through-holes are ~~having a predetermined depth is at a distance and~~ provided ~~in plural~~ inside of the leg stopper.

4. (Currently Amended) The structure according to claim 2, wherein the leg ~~stopper~~stoppers further ~~comprises~~comprise a mount sleeve extended from its rear surface to have a predetermined length, and inserted into the sleeve mount hollow.

5. (Currently Amended) The structure according to claim 1, wherein the leg ~~stopper~~stoppers ~~comprises~~comprise at least one radial reinforcing rib on its rear surface.

6. (Currently Amended) ~~The structure according to claim 1,~~ A horizon control structure for a washing machine, the structure comprising:

a leg;

at least one leg stopper disposed at a lower side of the leg; and

a stopper base disposed at a lower side of the leg or the leg stopper,

wherein the leg ~~stopper~~stoppers ~~comprises~~comprise at least one coupling protrusion protruded from its rear surface to have a predetermined length.

7. (Currently Amended) The structure according to claim 1, wherein the leg ~~stopper~~stoppers ~~is~~are formed of plastic.

8. (Currently Amended) The structure according to claim 1, wherein the leg ~~stopper~~stoppers ~~is~~are formed by injection molding.

9. (Currently Amended) ~~The structure according to claim 1,~~ A horizon control structure for a washing machine, the structure comprising:

a leg;

at least one leg stopper disposed at a lower side of the leg; and

a stopper base disposed at a lower side of the leg or leg stopper,

wherein the stopper base comprises;

a base body having a predetermined diameter;

a sleeve mount hollow depressed inside of the base body and having a predetermined diameter and depth; and

at least one protrusion insertion through-hole ~~being at a distance, and~~ provided inside of the base body and having a predetermined depth.

10. (Original) The structure according to claim 1, wherein the stopper base has a slip preventing part on its rear surface.

11. (Original) The structure according to claim 10, wherein the slip preventing part has a shape of concentric circle.

12. (Original) The structure according to claim 1, wherein the stopper base is formed of rubber.

13. (Original) The structure according to claim 1, wherein the stopper base is formed of butyl synthetic rubber.

14. (Original) A horizon control structure for a washing machine, the structure comprising:

a stopper base having a base body having a predetermined diameter, a sleeve mount hollow depressed inside of the base body and having a predetermined diameter, at least one protrusion insertion through-hole being at a distance and provided inside of the base body and a slip preventing part provided on a bottom surface of the base body; and

a leg stopper layered on the stopper base, and having a stopper body having a predetermined diameter, an insertion sleeve extended from a rear surface of the stopper body and having a predetermined diameter and length, and an insertion protrusion protruded from a rear surface of the stopper body and having a predetermined length.

15. (Original) The structure according to claim 14, wherein the insertion sleeve is mounted on the sleeve mount hollow.

16. (Original) The structure according to claim 14, wherein the insertion protrusion is inserted into the protrusion insertion through-hole.

17. (Original) The structure according to claim 14, wherein the leg stopper has a plurality of radial reinforcing ribs on its rear surface, and the insertion protrusion is formed integrally with the reinforcing rib.

18. (Original) The structure according to claim 14, further comprising at least one protrusion insertion through-hole being at a distance and provided inside of the stopper body.

19. (Original) The structure according to claim 18, wherein the protrusion insertion through-hole is provided on the same circumference as the insertion protrusion, and is spaced apart from the insertion protrusion in a circumferential direction.

20. (Original) The structure according to claim 17, wherein the reinforcing rib comprises an inner rib provided inside of the insertion sleeve and an outer rib provided on a rear surface of the stopper body, the inner rib and the outer rib being provided on the same line.